



	<u>945</u>	<u>744</u>	<u>686</u>	<u>683</u>
Stitch program names	24	16	12	8
# of threads	5/4/3/2	4/3/2	4/3/2	4/3
# of needle positions	5	5	2	2
Cover hem	3 versions	3 versions		
Memories	24			
Updatable through PRO Cards	yes			
Display	LCD screen	Program display panel	Stitch reference cards	
Tilting needle clamp	yes	yes		
Safety features	front cover, side cover, presser foot	front cover, side cover, presser foot	front cover	
Speed control	yes			
Instant rolled hem device	yes	yes	yes	yes
Tension system	computerized	automatic	manual	manual
Tension release	push a button	push a lever	raise presser foot	
Stitch length	0.5-4.0mm	0.5-4.0mm	1.0-4.0mm	1.0-4.0mm
Cutting width	adjustable to 7mm	adjustable to 7mm	adjustable to 7mm	adjustable to 7mm
Maximum seam width	14mm	14mm	7mm	7mm
Differential feed	0.5-2	0.5-2	0.5-2	0.5-2
Self-threading lower looper	yes	yes	yes	yes
Self-threading chain looper	yes	yes		
Pressure adjustment	5 positions	5 positions	5 positions	5 positions
Lower cutting blade	yes	yes	yes	yes
Lock blade for heavy fabrics	yes	yes	yes	yes

Languages	7 built-in	8 built-in	Stitch reference cards	
Waste tray included	yes	yes	yes	yes